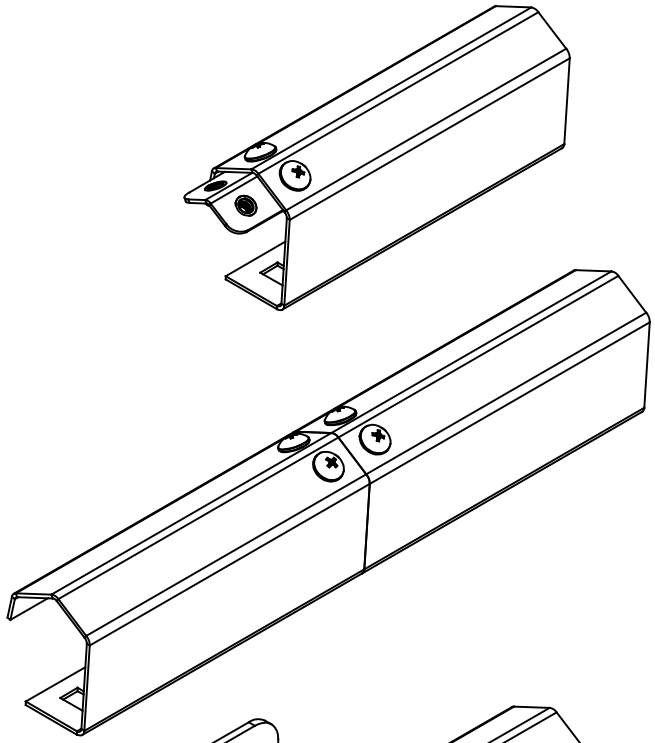
TBSGH SPLICE PLATE ASSEMBLY INSTRUCTIONS

MWI COMPONENTS



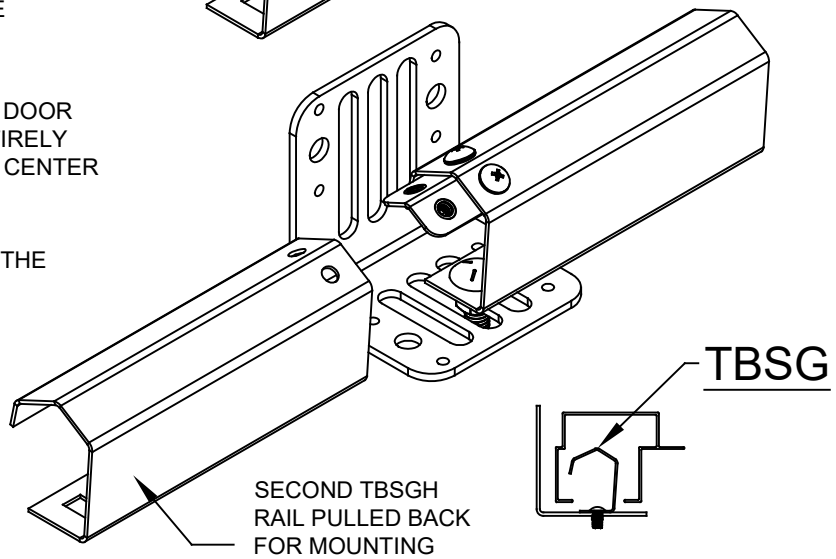
① POSITION THE TBSGH SPLICE PLATE ON THE UNDERSIDE OF ONE END OF THE TBSGH RAIL AS SHOWN.
USING A #2 PHILLIPS SCREW DRIVER AND THE 1/2" LONG PANHEAD SCREWS PROVIDED, LOOSE ASSEMBLE THE TBSGH SPLICE PLATE TO THE RAIL (THE SCREWS WILL BE TIGHENED IN A LATER STEP).

② POSITION THE SECOND TBSGH RAIL TIGHTLY TO THE FIRST RAIL WITH THE SPLICE PLATE BRIDGING THE GAP BETWEEN THE TWO RAILS.
LOOSE ASSEMBLE THE REMAINING TWO SCREWS TO THE RAIL ASSEMBLY AS SHOWN.

③ FIRMLY TIGHTEN THE 4 SCREWS HOLDING THE TBSGH RAILS TOGETHER.

④ TO INSTALL BOTTOM DOOR GUIDE RAIL, ROLL DOOR PANEL SO THE OPENING OF THE DOOR IS ENTIRELY CLOSED. SPLIT DOORS SHOULD MEET AT THE CENTER OF DOOR OPENING.

⑤ WITH APPROXIMATELY 2" OF ENGAGMENT OF THE GUIDE RAIL CENTERED IN THE BOTTOM RAIL OF THE DOOR , IDENTIFY TBSGH MOUNTING BRACKET POSITIONS ON THE BUILDING. ENSURE THAT THERE IS A BRACKET ON CENTER OF THE RAIL ASSEMBLY.
HAVING A MOUNTING BRACKET CENTERED ON THE RAIL SPLICE IS NESSESARY TO SUPPORT THE TWO HALVES OF THE RAIL ASSEMBLY REQUIRED FOR SMOOTH DOOR OPERATION.



⑥ BEING CAREFUL NOT TO FLEX THE RAIL SPLICE ANY MORE THAN NECESSARY, SECURE THE TBSGH RAIL ASSEMBLY TO THE MOUNTING BRACKETS ON THE BUILDING WITH THE CARRIAGE BOLTS AND NUTS PROVIDE WITH THE MOUNTING BRACKETS.

⑦ CHECK DOOR OPERATION TO ENSURE SMOOTH OPERATION THEN VERIFY THAT ALL SPLICE PLATE AND MOUNTING FASTENERS ARE TIGHTENED SECURELY.

